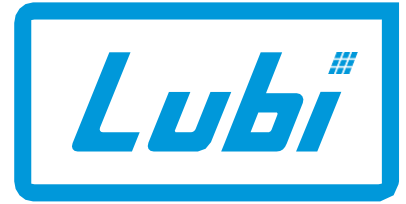


# LHR SERIES

## Vertical Multi-stage Centrifugal Pumps 50 Hz



**PUMPS • MOTORS**  
ISO 9001 Company



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### INTRODUCTION

The Lubi LHR pumps are non-self priming, vertical, multistage, high head centrifugal pumps.

Motor and pump are close coupled in a convenient and compact design for quick installation in limited space.

These pumps are available from 1.10 to 2.20 kW for single phase as well as three phase power supply.

The pumps have radial suction port in the bottom part and radial discharge port in the top part.

Impellers, Guide Vanes, Bowl Casing & Pump Jackets are Stainless Steel AISI 304. Pump Shaft is Stainless Steel AISI 316.

The pump is fitted with a maintenance-free, mechanical shaft seal.

### APPLICATIONS

These pumps are widely used in high head duty conditions. The typical applications are as follow:

- Ultra-filtration systems
- Reverse osmosis systems
- Pressure boosting in domestic, civil and industrial water supply systems
- Washing and cleaning
- Hydro-pneumatic systems
- Sprinkler systems
- Irrigation.

### FEATURES AND BENEFITS

- State-of-the art compact design
- Quiet running
- Robust construction
- High performance hydraulics
- Easy to install
- Reliable operation
- Supplied with oval flanges
- Easy serviceability.

### OPERATING CONDITIONS

Flow range : 0.5 to 4 m<sup>3</sup>/h  
 Head range : Up to 197 metres  
 Ambient temperature : Max. +50°C  
 Liquid temperature range: 0°C to +90°C

### MOTOR

Motor type : TEFC 2-pole motor  
 Ratings : 1 phase - 1.10 to 2.20 kW  
           : 3 phase - 1.10 to 2.20 kW  
 Rated speed : 2900 rpm  
 Enclosure class : IP 55  
 Insulation class : F  
 Nominal voltage : 1 phase 230 V  
 (Tolerance ±10%) : 3 phase 415 V  
 Supply frequency : 50 Hz  
 Duty / Rating : S1 / Continuous  
 Direction of rotation : Clockwise as seen from the motor rear end

### PUMPED LIQUIDS

LHR pumps are designed for non explosive liquids which are clean and thin without any solid particles. For aggressive liquid please ensure that material of construction is suitable for liquid to be pumped.

If liquids with a viscosity higher than that of water, are to be pumped the power consumption of the pump will increase with increase in viscosity. This will require a larger motor for the pump. Head, discharge and pump efficiency will reduce with increase in viscosity.

When pumping liquids with a density higher than that of water, the power consumption of the pump will increase at a ratio corresponding to increase in density.

### SECTIONAL DRAWING & MATERIALS

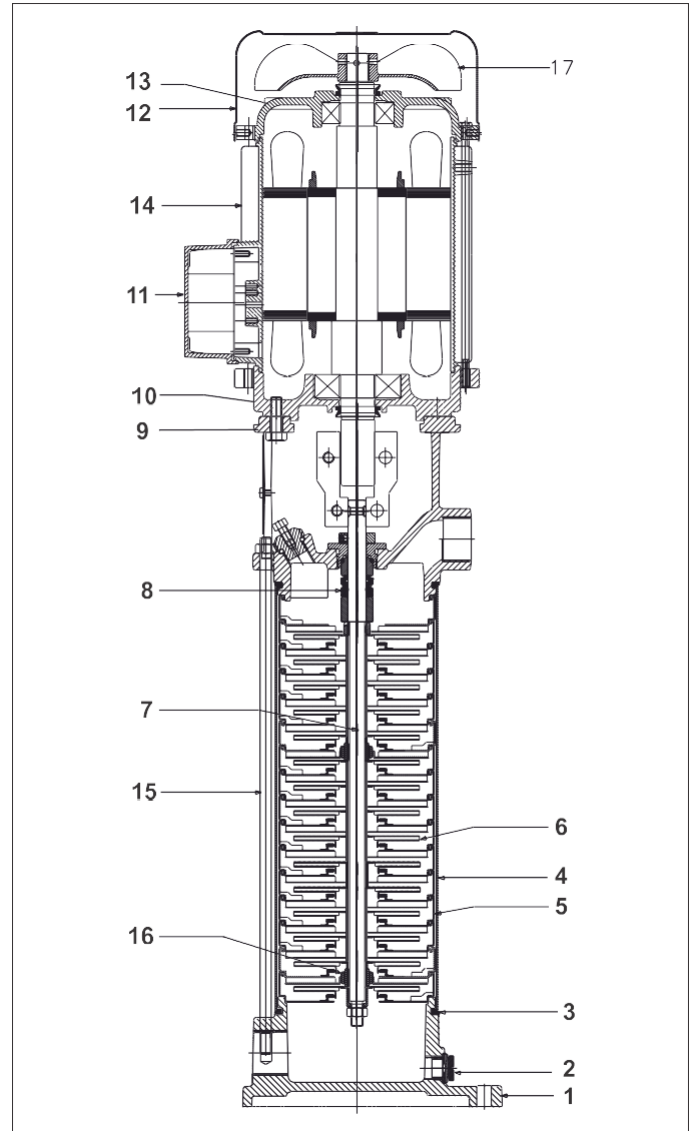
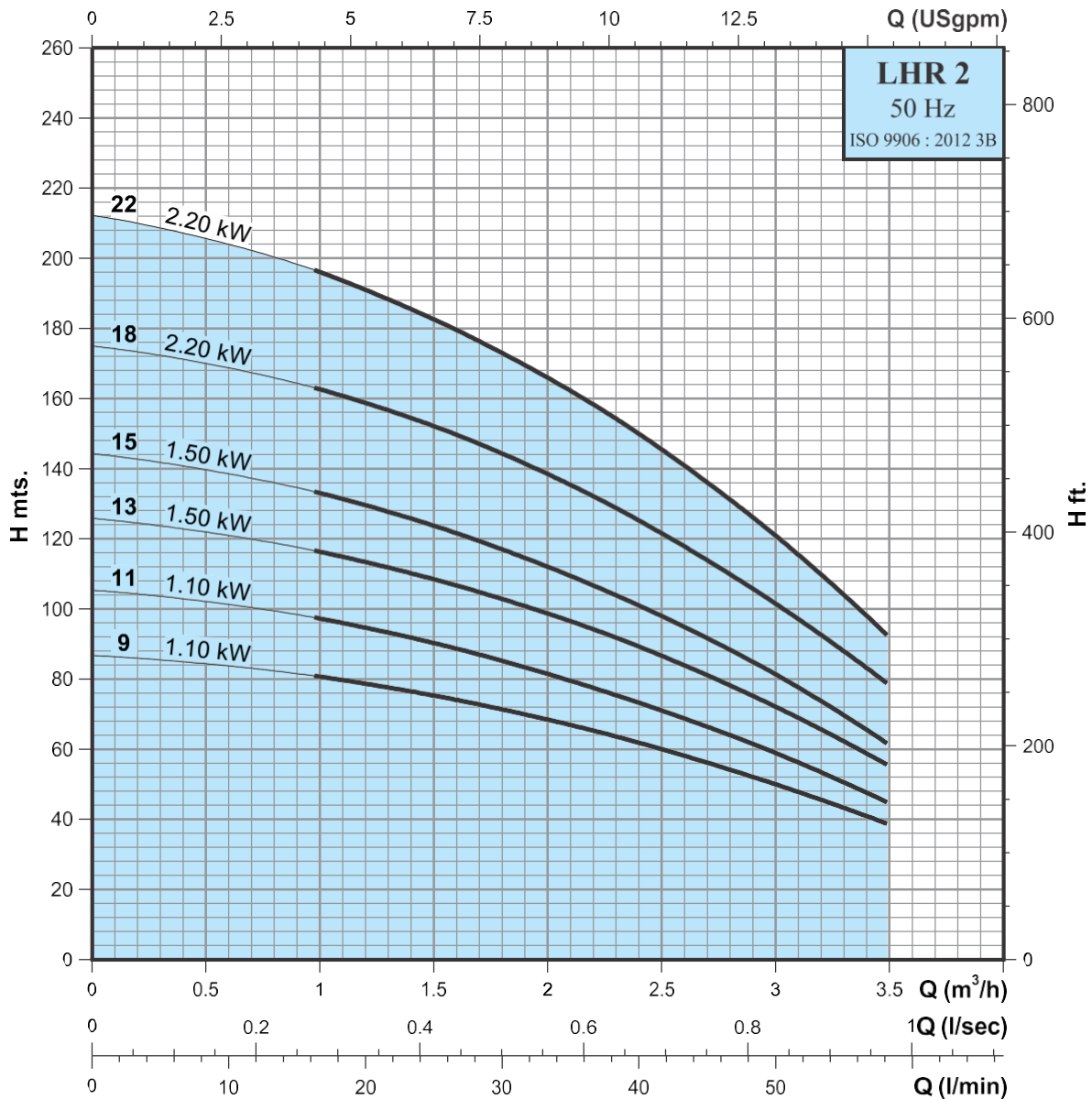


FIG.1 SECTIONAL DRAWING OF LHR PUMP

| POS. | COMPONENT         | MATERIAL                 |
|------|-------------------|--------------------------|
| 1    | Base              | Cast iron                |
| 2    | Plug              | Stainless steel          |
| 3    | Rubber ring       | NBR                      |
| 4    | Jacket body       | Stainless steel          |
| 5    | Chamber           | Stainless steel          |
| 6    | Impeller          | Stainless steel          |
| 7    | Pump Shaft        | Stainless steel          |
| 8    | Shaft seal        | Sic/Carbon/AISI 316      |
| 9    | Pump head         | Cast iron                |
| 10   |                   | Cast iron                |
| 11   | Terminal box      | Polyamide                |
| 12   | Fan cover         |                          |
| 13   | Endshield         | Cast iron                |
| 14   | Stator body       | Aluminum                 |
| 15   | Pump fitting stud | Stainless steel          |
| 16   | Bearing assembly  | Ceramic/Tungsten Carbide |
| 17   | Motor fan         | Polypropylene            |

### PERFORMANCE CURVES



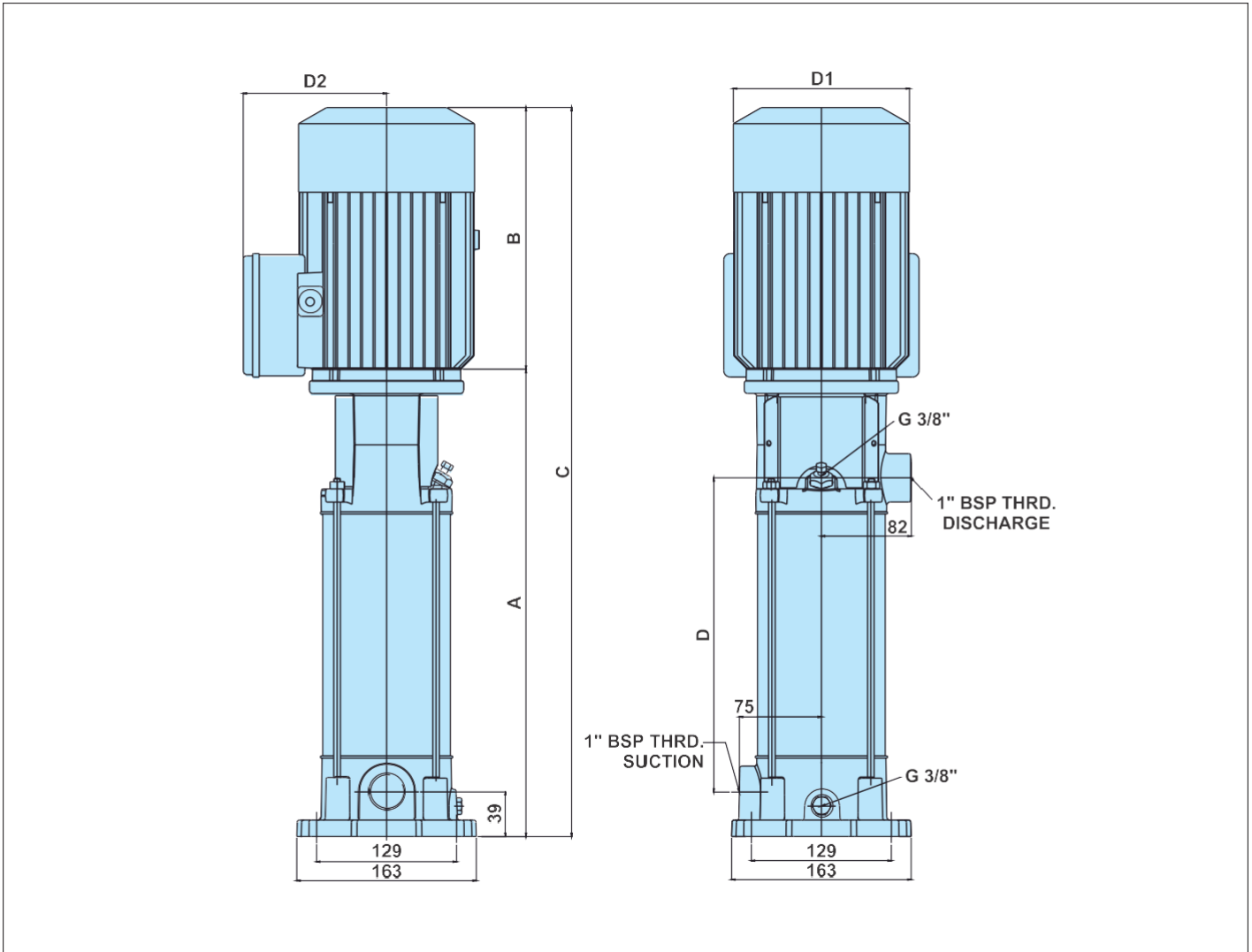
**CURVE CONDITIONS:**

- Tolerances in accordance with ISO 9906, Annex A.
- The motors used for the measurement are standard motors.
- Test results with clean cold water, without gas content. Measurements have been made with airless water at a temperature of 20°C.
- Head and power values valid for liquids with density  $\rho = 1,0 \text{ kg/dm}^3$  and kinematic viscosity  $\nu = \text{max } 1 \text{ mm}^2/\text{s}$  (1 cSt).
- The QH curves apply to a rated motor speed of  $2900 \text{ min}^{-1}$ .

### PERFORMANCE DATA

| PUMP TYPE    |             | MOTOR POWER |      | Q m³/h         | 1.0  | 1.6  | 2.3  | 3.0  | 3.5  |
|--------------|-------------|-------------|------|----------------|------|------|------|------|------|
| SINGLE PHASE | THREE PHASE | kW          | HP   | Q l/min        | 16.7 | 26.7 | 38.3 | 50.0 | 58.3 |
| LHR 2-9      | LHRT 2-9    | 1.10        | 1.50 | <b>H<br/>m</b> | 81   | 74   | 64   | 51   | 39   |
| LHR 2-11     | LHRT 2-11   | 1.10        | 1.50 |                | 98   | 89   | 76   | 60   | 45   |
| LHR 2-13     | LHRT 2-13   | 1.50        | 2.00 |                | 117  | 107  | 96   | 74   | 56   |
| LHR 2-15     | LHRT 2-15   | 1.50        | 2.00 |                | 134  | 122  | 105  | 83   | 62   |
| LHR 2-18     | LHRT 2-18   | 2.20        | 3.00 |                | 163  | 150  | 130  | 104  | 79   |
| LHR 2-22     | LHRT 2-22   | 2.20        | 3.00 |                | 197  | 180  | 155  | 123  | 93   |

### DIMENSIONS & WEIGHT



| PUMP TYPE    |             | MOTOR POWER |      | FRAME SIZE | DIMENSIONS [mm] |     |     |     |     |     | GROSS WEIGHT [kg] | GROSS VOLUME [m <sup>3</sup> ] |
|--------------|-------------|-------------|------|------------|-----------------|-----|-----|-----|-----|-----|-------------------|--------------------------------|
| SINGLE PHASE | THREE PHASE | kW          | HP   |            | A               | B   | C   | D   | D1  | D2  |                   |                                |
| LHR 2-9      | LHRT 2-9    | 1.10        | 1.50 | 80         | 372             | 264 | 636 | 260 | 160 | 113 | 33.5              | 0.08                           |
| LHR 2-11     | LHRT 2-11   | 1.10        | 1.50 | 80         | 408             | 264 | 672 | 296 | 160 | 113 | 34.0              | 0.08                           |
| LHR 2-13     | LHRT 2-13   | 1.50        | 2.00 | 90         | 459             | 278 | 737 | 332 | 165 | 130 | 35.2              | 0.09                           |
| LHR 2-15     | LHRT 2-15   | 1.50        | 2.00 | 90         | 495             | 278 | 773 | 368 | 165 | 130 | 35.7              | 0.09                           |
| LHR 2-18     | LHRT 2-18   | 2.20        | 3.00 | 90         | 549             | 278 | 827 | 422 | 165 | 130 | 38.4              | 0.09                           |
| LHR 2-22     | LHRT 2-22   | 2.20        | 3.00 | 90         | 621             | 278 | 899 | 494 | 165 | 130 | 39.3              | 0.09                           |

Note: All dimensions in mm unless otherwise noted.

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